

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jul 04, 2005
10:18 am

Work Order No : 0023732
Project Name : B67-43001-213
Project For : WK528
Work Order Type : Sub
Main WO Number :
House Part Number : pB67-43001-213
Description : Flanged Hook
Manufactured : Yes
Amount Req'd : 4
Amount Done : 0
Start Date : 07-04-05
Est Finish Date : 07-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 9 Date: 05/07/08

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

5/28

70.

DART AEROSPACE LTD	Work Order:	23732
Description: Flanged Hook	Part Number:	B67-43001-213
Dwg: B67-43001 Rev. B page 17	Qty:	4
		Page 1 of 1

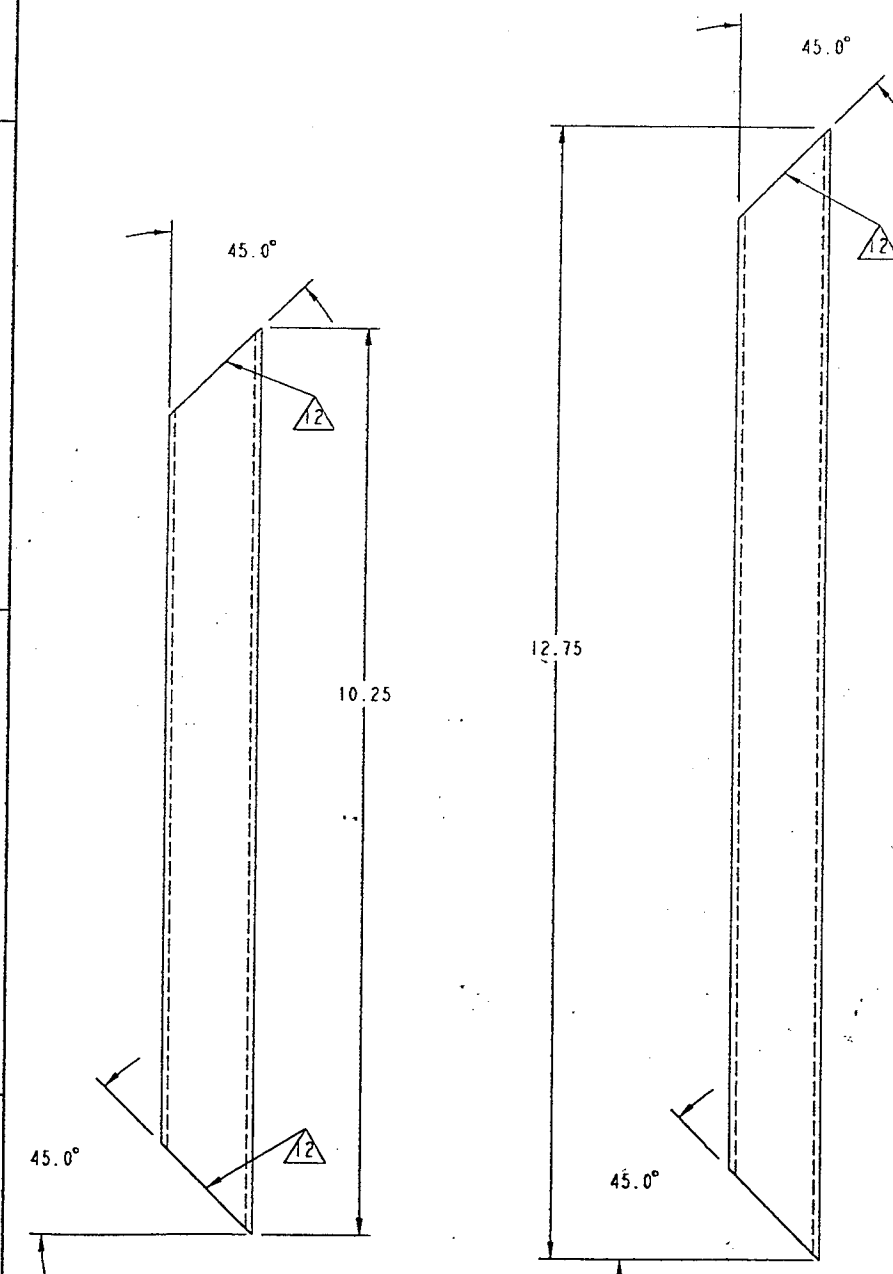
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.07.04	4
2	MV	Cut blanks: 2.00" x 1.00" x 2.750" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) (M6061T6B1.000x02.000) Identify for B67-43001-213 Batch: M6548	Σ	05.07.05	f
3	MV	Machine as per Folio FA531 and Dwg B67-43001 Identify as B67-43001-213 Dwg Rev B Folio Rev A	J.L	05/07/07	4
4	QC2	Inspect parts as they come off the CNC machine	J.L	05/07/07	4
5	QC8	Second check	EC	05.07.07	4
6	MV	Deburr	J.L	05/07/07	4
7	ST	Identify and Stock	CY	05/07/07	4
8	AC	Cost / part: 56.72	Sur	05.08.02	4
9	DC	Close W/O 56.72 Inspect Level 21	KJ	05/07/08	4

Rev	Date	Change	Revised By	Approved
A	05.06.08	New issue	KJ/JLM	

**ENGINEERING
APPROVAL**

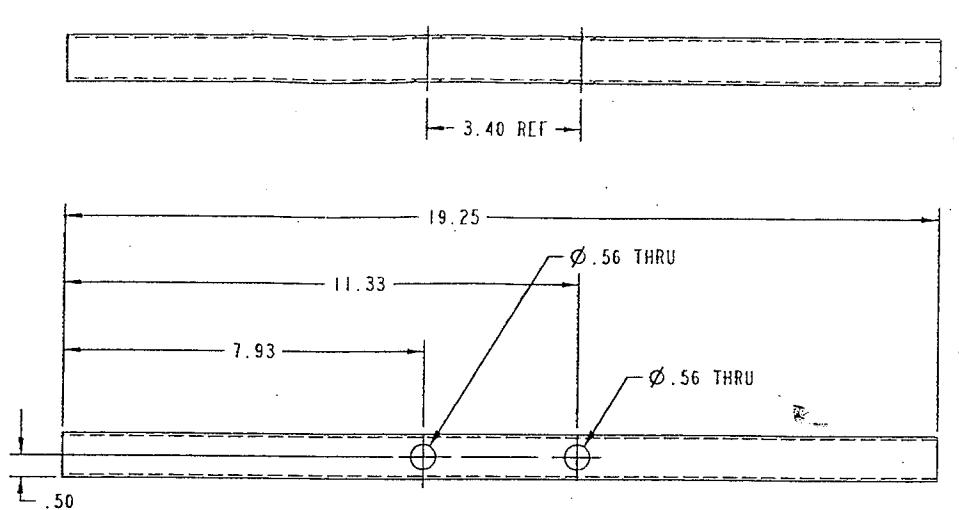
RELEASED
05.06.07

D
C
B
A

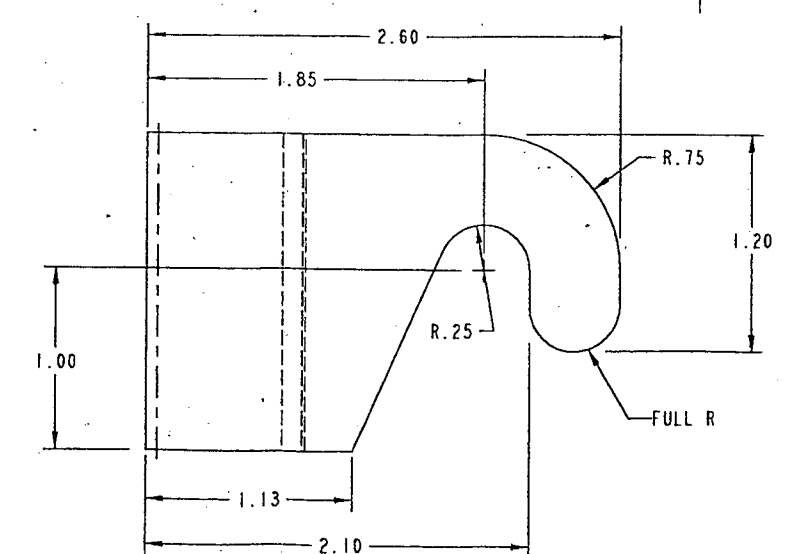
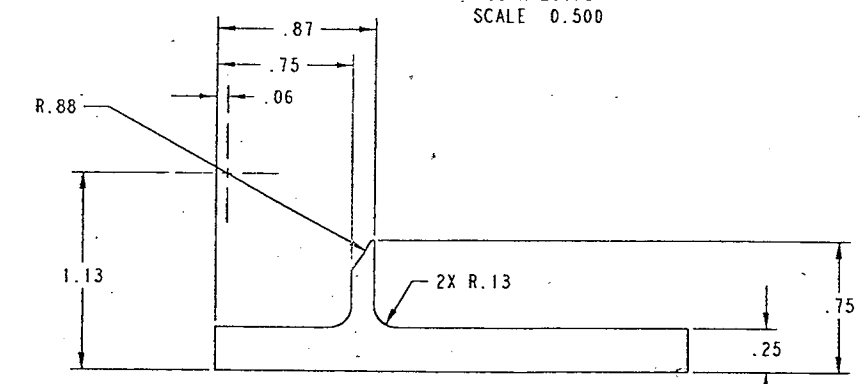


-209 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 1.000
②

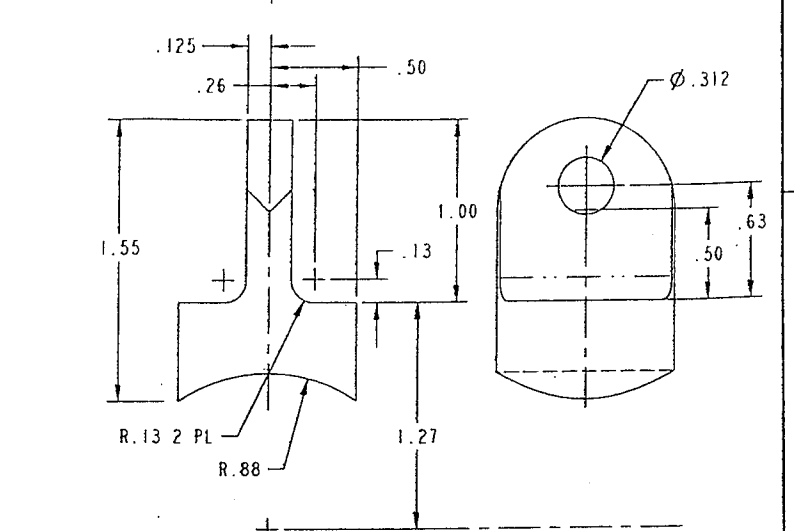
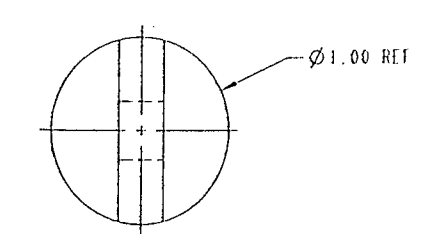
-211 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 1.000
⑫



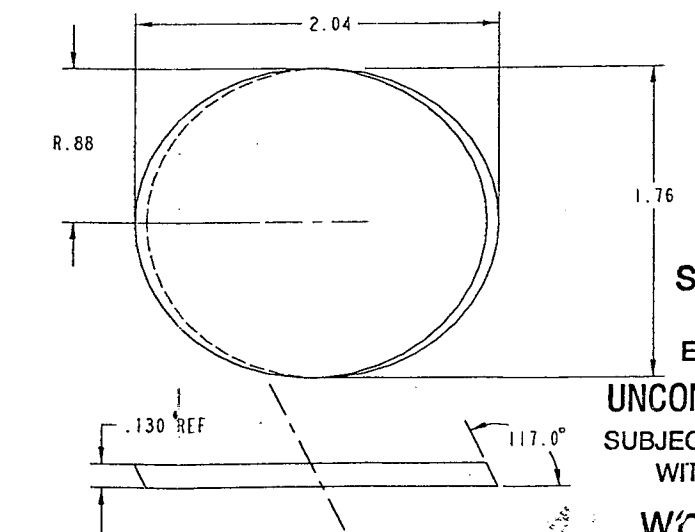
② -203 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 0.500



② -213 FLANGED HOOK
MATL: 6061-T6 QQ-A-200/8
SCALE 2.000
JLM



① -215 CONTOURED MALE EYE
JLM
MATL: 1.00 RND, 6061-T6
QQ-A-200/8
SCALE 2.000



② -199 OUTER TUBE END CAP
MATL: .125 THK, 6061-T6
QQ-A-250/11
SCALE 2.000

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ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 23732

ORIGINAL